**Change Log**

**Revision**

**1.01** 2023 Feb 26 Started Change log

* Added missing dimensions to Y-motor plate drawing
* Updated BOM to use 5” long ⅜-16 frame bolts
* Updated ProTip bolt length on 3.2 instruction
* Added Thread repair option under 3D printed parts post processing
* Updated bearing block washer .stl size (OD) to aid installation
* Added Arduino connection and firmware troubleshooting guide
* Added Z Axis instruction and sample G code

**1.02** 2023 Mar 05

* Added Tube Notching Video
* Added Paper Printer Calibration Drawing